

# INSTALLATION INSTRUCTIONS AND PARTS LIST

MODEL: 415254  
54" GRIP STEP  
UNIVERSAL APPLICATION

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. FOLLOW THE INSTRUCTIONS INCLUDED WITH THE SPECIFIC BRACKET PACKAGE THAT YOU ARE USING, TO MOUNT THE BRACKETS TO YOUR VEHICLE.
3. ATTACHING THE STEP TO THE BRACKETS.
  - 3.1 SLIDE THE END CAP (ITEM #5) OVER THE ENDS OF THE STEP (ITEM #1). USING THE SUPPLIED #8 X 1/2" SELF DRILLING TEK SCREW (ITEM #6). SCREW THE END CAPS TO THE BOTTOM OF THE STEP.
  - 3.2 SET THE STEP ON THE MOUNTING BRACKETS AND SLIDE THE (2) SUPPORT BRACES (ITEM #3) INSIDE THE CHANNEL OF THE STEP AND ATTACH THE FLAT SPACER (ITEM #2) TO THE BOTTOM OF THE STEP, ABOVE THE TOP OF THE BRACKET.
  - 3.3 USING THE SUPPLIED 5/16-18 X 1.0 CARRIAGE BOLT, WASHER, NUT (ITEMS # 4, 7, 8), ATTACH THE STEP ASSEMBLY, SUPPORT BRACKET, SPACER PLATE TO THE MOUNTING BRACKET.
  - 3.4 SET THE STEP INTO A LEVEL POSITION AND TIGHTEN ALL FASTENERS.

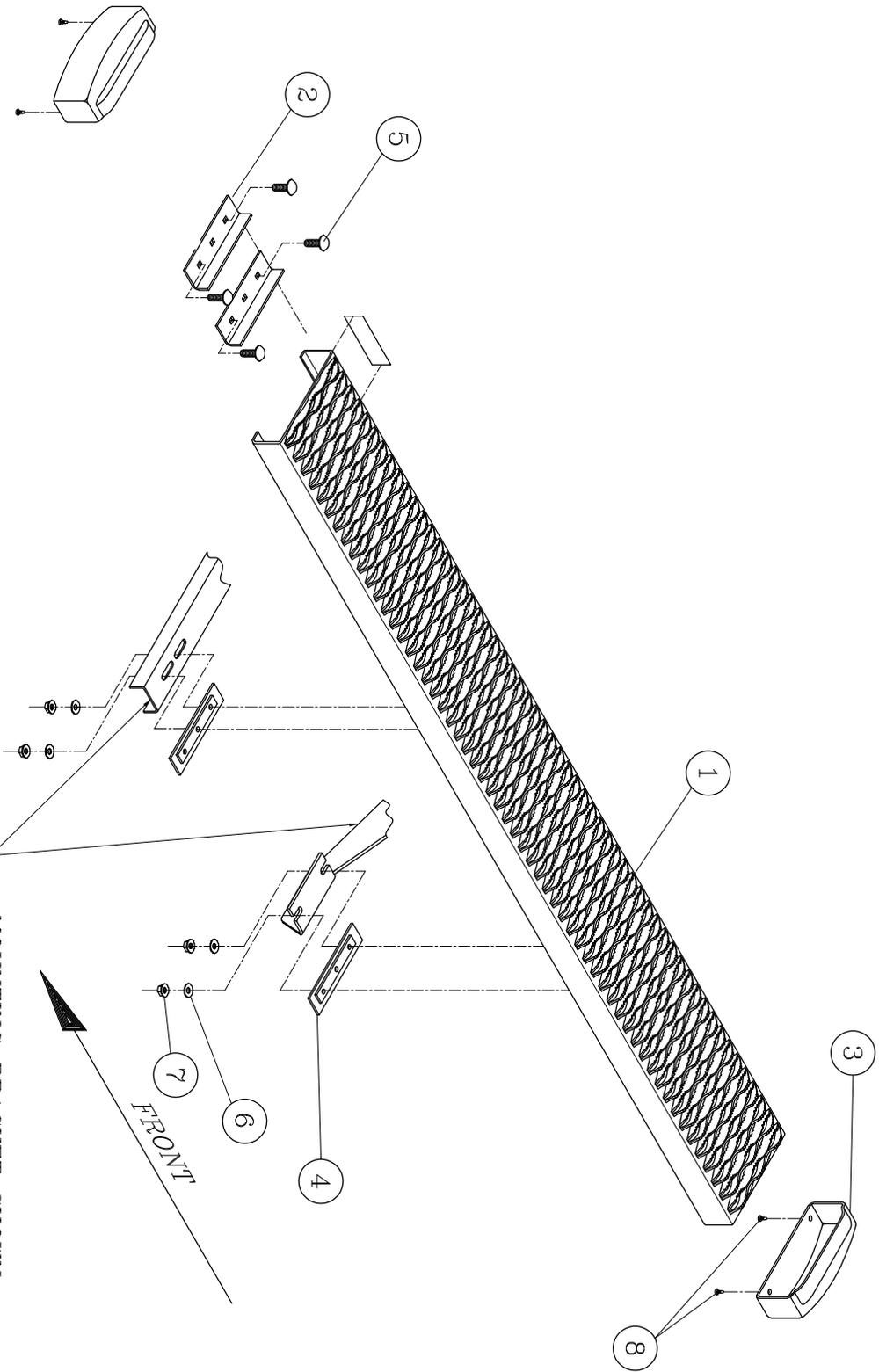
## SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	551954	1	GRIP STEP BOARD, 54", BLK
2	551298	3	SPACER PLATE, FLAT, GALV.
3	551296	3	SUPPORT BRACE, GALV.
4	108683	6	BOLT-CARRAIGE, 5/6-18 X 1.00,SST
5	551394	2	END CAP, GRIP STEP, BLACK
6	107958	4	SCREW-TEK, #8X1/2, SST,BLK
7	101369	6	WASHER-FLAT, 5/16, SST
8	102680	6	NUT SERR FLG,SST,5/16"



SERVICE PARTS LIST

MODEL NO. - 415254



MOUNTING BRACKET SHOWN  
FOR VISUAL EFFECT ONLY  
(NOT INCLUDED)

